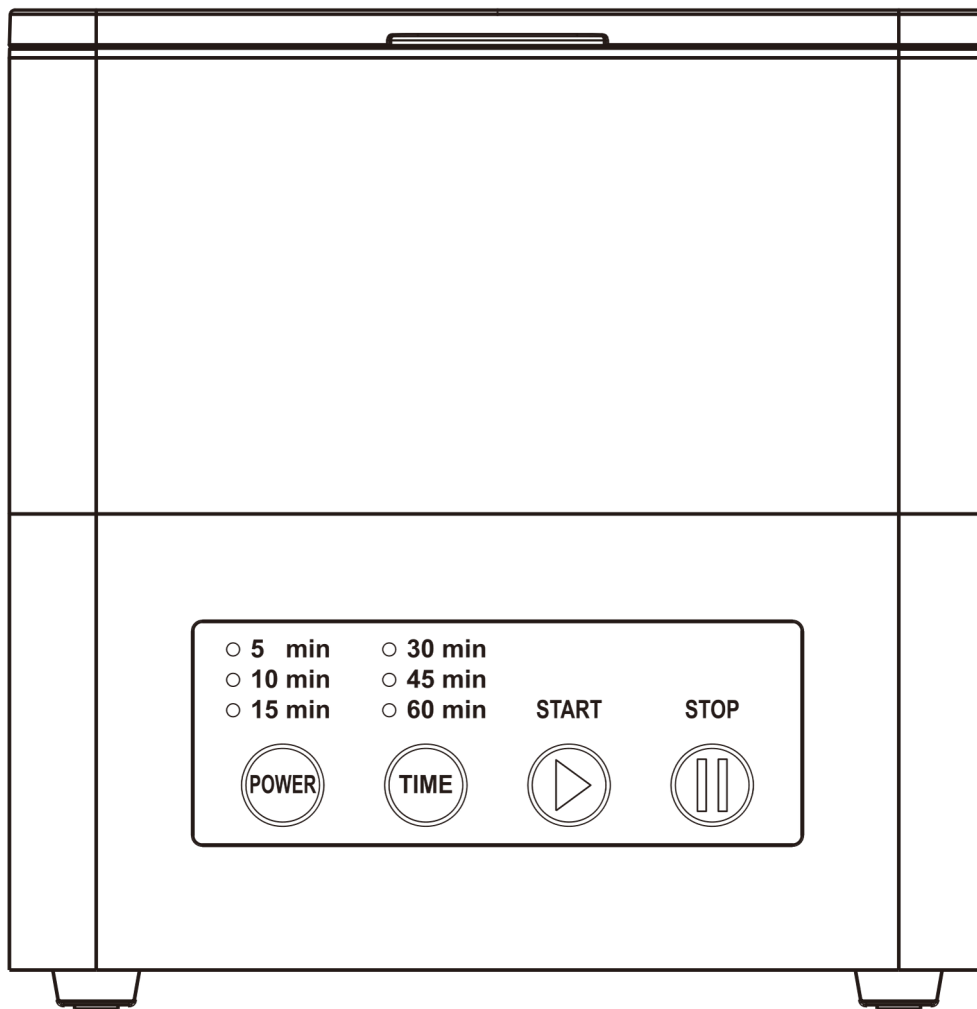


Instruction for use of Twin Cure



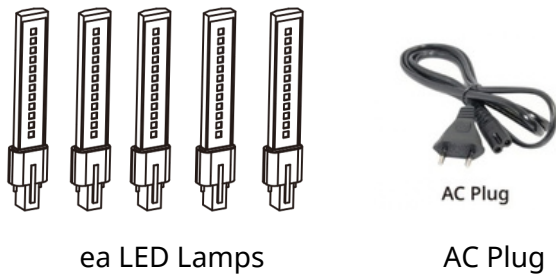
Description

Twin Cure is D printed object curing unit which can cure D Printed object.

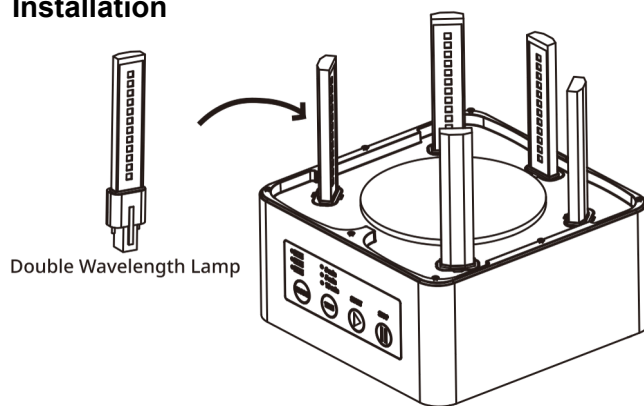
Components

Main Body, Lamp, AC Cable

Accessories and spare parts



Installation

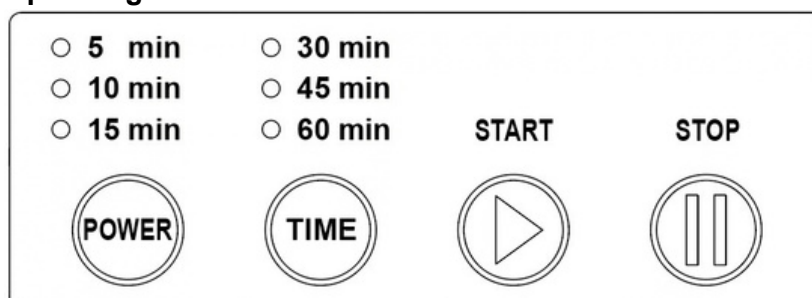


***Check the your country voltage and unit voltage.**

Twin Cure has two versions of voltage 110 V and 220 V.

-) Check the AC plug and LED Lamp supplied with the Twin Cure
-) Insert the LED Lamp into the appropriate inlet inside the Twin Cure
-) Insert the AC plug into the appropriate inlet behind the Twin Cure.
-) Start the equipment.

Operating Process



Time

min, min, min, min, min, min

Operating

-) Push the POWER button for turning on.
-) Select the curing time considering the material and shape of the printed output.
-) Press the START button to activate.
-) When the curing is finished, it ends after a beeping sound.

Precaution

- * If you want to stop the curing, press the STOP button to stop the curing.
- * Do not change the position of the Twin Cure during operation.
- * Be careful not to see the inside of Twin Cure during operation.
- * Be sure to position the equipment such that it is easy to operate.
- * Use only authorized accessories (power cord with appropriate rated).
- * Wear gloves and eye protector.
- * Do not modify: Twin Cure is intended to be used as directed only.
- * It should be used by professional.
- * Keep it away from a reach of non-professional user including children, senior citizen and others.

Maintenance

Cleaning

1. Clean the inside of the Twin Cure's chamber and wipe it with a smooth clean cloth..
2. After cleaning, assemble the removed accessories..

Safety Symbol

The following symbols are found on the instrument and this document.

Always use the equipment in the safest possible manner

Symbol	Meaning
	Caution & Warning
	CAUTION: When moving the unit, be sure to turn off the power.

Environmental conditions

Installation: indoor

altitude: up to m

Operating Temperature / humidity: - °C / - %

Packaging

Take care when opening.

Please keep your packaging.

Use the original box, when you send the after service.

Warranty

* MEDIFIVE offers a one-year warranty for Twin Cure.

* Modifying the unit without explicit approval and instruction from Twin Cure will invalidate the warranty and may damage the machine.

* Refer all servicing to qualified service personnel. Servicing is required when the equipment has been damaged in any way, such as power-supply cord or plug is damaged, liquid has been spilled or objects have fallen into the equipment, the equipment has been exposed to rain or moisture, does not operate normally, or has been dropped. Manufacturer does not take any responsibility for repairing due to misused operation

Specification

Model: D Printed object curing unit

Dimension: (L) X (W) X (H)cm

Rated Power: W

Voltage: **AC 100~120 V ~50 / 60 HZ**
AC 200~240 V ~50 / 60 HZ

Transient overvoltage: 2 500 V

POLLUTION DEGREE: 2

Degree of protection: I